

Marley M22 Classic Premium Roof Paint

With a proven track record of over 30 years, our trusted M22 Classic formulation with a 22-year guarantee remains our premium, ready-to-spray, roof paint for professional roofers. This high-quality industrial coating enhanced with new generation acrylics, will continue to deliver decades of extreme protection and long-lasting colour aesthetics.



SPREAD RATE:	7-9m ² per litre
APPLICATION:	Brush, Roller, Spray
CLEANING:	Water
DRYING:	+ - 4 Hours
COATS:	2 *White 3

ADVANTAGES:

- > **Proven Formulation with excellent track record** – Same trusted formulation improved with new generation acrylics that offers decades of extreme protection with a 22-year guarantee.
- > **Extreme Weather, Pollutant & UV Resilient** – Colour fast, dirt shedding and impervious to water & acid rain for long lasting colour aesthetics.
- > **Superior Adhesion & Flexibility** – Paint film remains intact during expansion and contraction for ultimate sealed protection.
- > **Multiple Application Methods** – Ready to use for airless spray, brush, or roller application. No thinning required!

PRODUCT CODES:

PM2BU01AM	M22 CLASSIC AMBER 1L
PM2BU05AM	M22 CLASSIC AMBER 5 L
PM2BU20AM	M22 CLASSIC AMBER 20L
PM2BU01BR	M22 CLASSIC BROWN 1L
PM2BU05BR	M22 CLASSIC BROWN 5 L
PM2BU20BR	M22 CLASSIC BROWN 20L
PM2BU01EG	M22 CLASSIC EMERALD GREEN 1L
PM2BU05EG	M22 CLASSIC EMERALD GREEN 5 L
PM2BU20EG	M22 CLASSIC EMERALD GREEN 20L
PM2BU01BL	M22 CLASSIC MIDNIGHT BLACK 1L
PM2BU05BL	M22 CLASSIC MIDNIGHT BLACK 5 L
PM2BU20BL	M22 CLASSIC MIDNIGHT BLACK 20L
PM2BU01MG	M22 CLASSIC MORELAND GREEN 1L
PM2BU05MG	M22 COATING MORELAND GREEN 5 L
PM2BU20MG	M22 CLASSIC MORELAND GREEN 20L
PM2BU01RE	M22 CLASSIC RED 1L
PM2BU05RE	M22 CLASSIC RED 5 L
PM2BU20RE	M22 CLASSIC RED 20L
PM2BU01SL	M22 CLASSIC SLATE 1L

PM2BU05SL	M22 CLASSIC SLATE 5 L
PM2BU20SL	M22 CLASSIC SLATE 20L
PM2BU01TC	M22 CLASSIC TERRACOTTA 1L
PM2BU05TC	M22 COATING TERRACOTTA 5 L
PM2BU20TC	M22 CLASSIC TERRACOTTA 20L

PACKAGING INFORMATION:

Please note!

> Measurements and weights below are approximate values and may vary slightly from batch to batch!

> All Packs sizes may be ordered as individual units.

> 1L packs are not available as a palletised option!

Pack sizes:	20L, 5L, 1L
Pack dimensions:	20L (base diameter = 263mm, pail only height = 375mm, pail with lid = 377mm) 5L (base diameter = 174mm, pail only height = 238mm, pail with lid = 239mm)
Weight per pack:	20L = 26.5kg, 5L = 6.65kg, 1L = 1.36kg
Pallet only size & weight:	1,2m x 1m 0.15m (23kg) (Two-way entry, suitable for moving with pallet jack)
Pallet configuration:	24 x 20L per pallet (636kg excluding pallet weight) 120 x 5L per pallet (798kg excluding pallet weight)

PRODUCT INFORMATION:

Appearance:	Low Sheen
Resin Base:	Acrylic resin emulsion
Film Thickness:	30-40 microns per coat

Drying Time: Touch dry: + - 1 hour
Hard dry/recoating: + - 4 hours

Spreading Rate: Approx. 7-9m² per litre.

Please note! Spreading rate varies with porosity, type of substrate and roof profile.

For uncoated new surfaces we recommend 6-8 m² per litre for the first coat and 9-11 m² per litre for subsequent coats. The latter applies to sealed and previously painted substrates as well.

Packaging sizes: This product is available in paint pails of 1, 5 and 20 litres.

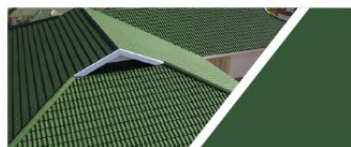
Colour Range: True match to Marley M22 and M11 ready-painted Roof Tiles in: White, Emerald Green, Moorland Green, Slate, Red, Terracotta, Midnight Black, Brown, Amber.

Marley M22 Classic in "White" may be tinted to light, pastel based colours. Mid to Dark tinted colours are not recommended!

***Please note! Our guarantee only applies to our ready-mixed colour range!**



White



Emerald Green



Moorland Green



Slate



Red



Terracotta



Midnight Black



Brown



Amber

APPLICATION INFORMATION

- > To ensure colour uniformity please check paint batch numbers. We recommend purchasing colours from the same batch, if this is not possible, mix different paint batches with one another in a separate clean container. Batch numbers are allocated at the back of the paint pail as an applied sticker with a barcode.
- > Stir well before use! Preferably with a flat paddle.
- > Application Methods include brush, roller, or spray application. For airless spray application, at 68Kpsi we suggest a spray tip of 17 or 19 Thou Tip. Should you find that the product does not spray easily increase the Tip size and pressure.
- > Thinning – this product is ready to use un-thinned! Thinning is not recommended, except on absorbent surfaces. Please note that thinning will reduce the opacity (hiding power) of this paint. Where thinning is required, the first coat may be thinned up to 10% with water.
- > Drying Time - Touch dry 60 minutes. Allow to dry 3-4 hours before recoating. Please note, it is recommended to extend drying times during cold, wet, or humid conditions.
- > 2 Coats of Marley M22 Ultimo must be applied as a minimum requirement to achieve a closed film and solid colour. For the colour "white" – 3 coats are required to achieve a closed film and solid colour.
- > Clean paint application tools and equipment immediately after use - remove as much product as possible, and then clean with tap water.
- > Do not apply before 09:00 and after 16:00 in the winter.
- > Do not apply exterior if it looks like rain will occur within 4-6 hours of application.
- > Coats Required - apply two to three finishing coats to new and previously painted surfaces.
- > The quantity of paint required to coat a roof, can be obtained by measuring the floor area of the house covered by the roof, including the overhang. Additional allowance of + 30% must be made for the pitch of the roof, plus 30% for the profile (shape of roof tiles, corrugations etc.). Divide the total area by the spreading rate of the paint to give an indication of the paint requirements per coat. Make allowance for thinning of the primer coat.

GENERAL SURFACE PREPARATION

- > Ensure that surfaces are sound and free from dust, oil, grease, dirt, and debris.
- > Surfaces must be thoroughly dry - no more than 12% moisture content.
- > Surfaces must be prepared and primed to ensure good adhesion and longevity of the full paint system.

Please note! Marley Roofing will not accept any liabilities if Marley M22 Classic fails due to improper surface preparation or application!

PREVIOUSLY PAINTED SURFACES

- > Make sure old paint coatings are firm and solid.
- > Remove all loose, flaking, and bubbling paint.
- > Remove all dust, grease, foreign material, fungal and algae growth. Allow to dry.
- > If surfaces remain powdery or friable, seal with Bonding Liquid or Plaster Primer, followed by two to three coats of Marley Premium M22 Classic.

RUSTED METAL

- > Affected areas need to be cleaned back to bright metal and spot primed with a Water-based Metal Primer.
- > Remove collected sand and dust from the area.
- > Apply two coats of Marley Premium M22 Classic.

NEW METAL

- > Degrease surfaces with a Galvanized Iron Cleaner to remove the manufacturer's grease protective layer. This process is repeated until the surface is water break free.
- > Rinse well with potable water.
- > Prime the clean degreased metal with a Water-based Metal Primer.
- > Apply two coats of Marley Premium M22 Classic.

WOOD

- > Prime With Universal/GP Undercoat/Pink Wood Primer
- > Lightly Sand, wipe off dust
- > Apply two coats of Marley Premium M22 Classic.

UNCOATED CEMENT PLASTER SURFACES

- > Remove dust, foreign material, fungal and algae growth.
- > Fill all visible cracks and seal with Water Based Plaster Primer.

> Apply two coats of Marley Premium M22 Classic.

FIBRE CEMENT SURFACES (UNCOATED, WEATHERED OR NEW)

> Remove dust, foreign material, fungal and algae growth.

> If friable or powdery, seal with Bonding liquid or Water Based Plaster Primer

> Apply two coats of Marley Premium M22 Classic.

ADDITIONAL INFORMATION

> Storage Conditions - store under cool dry conditions away from direct sunlight, heat and extreme cold.

> Disclaimers - colour references are as accurate as printing will allow.

Please refer to the in-store colour displays for an accurate representation of the colour. *Among others, the following factors may affect final colour appearance: product sheen and texture, colour and light reflections, application, surface texture and preparation. For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large clean container. For walls - to finish in a corner before starting a new container.

GUARANTEE

Marley Roofing offers a 22-year product guarantee on Marley Premium M22 Classic. (White and standard ready-mixed colours only!). Marley Premium M22 Classic when tinted is not guaranteed, as Marley Roofing does not offer tint bases in the Marley Premium M22 Classic range. To register your guarantee, simply call Marley Roofing's Technical Paint Department within 30 days of purchase or send us your guarantee application via our website. Basic requirements to register your guarantee include supplying us with your contact details, the site details, purchase details, applicator's details (person or contractor who painted), batch number/s and related products used. Your successful application will receive a Guarantee Reference Number that you should record and keep in a safe place, together with your purchase slip for future reference.

For more information as well as terms and conditions of the guarantee, please visit www.marleyroofing.co.za or contact Marley Roofing's Paint Technical Helpline 076 102 3432.

STANDARD DISCLAIMER PERTAINING TO THIS TECHNICAL DATASHEET (TDS)

The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No

warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Marley Roofing's control.

Important Note: Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Marley Roofing Technical Data Sheets are available on our website www.marleyroofing.co.za or please contact us at 010 600 0284.

Email info@marley.co.za

Marley SA (Pty) Ltd trading as Marley Roofing, is a member of the Ubora Group, the industrial division of Kutana Group of Companies.

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